



Next generation tooling includes ongoing investments in state-of-the-art technologies—such as our new HM1250S Horizontal Machining Center

## TOTAL PROGRAM MANAGEMENT FOR A BETTER RETURN ON YOUR TOOLING INVESTMENT

- Build/modifications/service for molds up to 30,000 lbs.
  - » Design, engineering and manufacturing of both plastic molds and die casting
  - » State-of-the-art CAD/CAM-based manufacturing in South Carolina, plus established relationships with Asian toolmakers
  - » Dedicated maintenance operations offers scheduled service plus fast turns to minimize downtime
- Improved lead times—concurrent engineering plus rapid prototyping to accelerate development and production cycles
- Industry-specific experience—long-standing relationships with leading OEMs
- ISO-registered, documented QA and a mature continuous improvement process
- Superior D&B rating—complete financial reports and references available upon request

**Total program management in plastics and metal forming for leading OEMs and suppliers in the following industries:**

- Appliances
- Automotive
- Consumer products
- Electronics
- Lawn & garden
- Medical technologies
- Power generation
- Power tools
- Returnable packaging



*JMMS craftsmen have years of industry-specific experience, for the QA and on-time delivery you need in your tooling*

We're a second-generation, family-owned metalworking company, combining the traditional strengths of our craft — quality, reliability and service — with state-of-the-art technologies, local and global manufacturing resources, and best practices in business management.

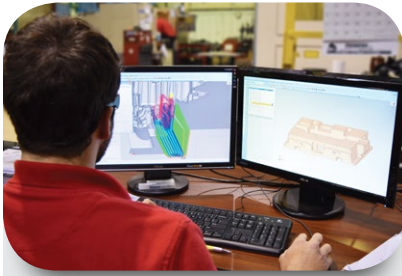
Our planning, operational and financial processes have evolved to meet the needs of the world's leading OEMs. JMMS customers include BMW, Eaton Corporation, Honda, Michelin, Midmark Corporation and the Orbis Corporation — companies with global brands built on precision technologies, quality manufacturing and a highly selective approach to suppliers.

**We welcome the opportunity to help qualified prospects with their due diligence.**

**For more information, contact us at 864.855.0450 or [info@jmmsinc.com](mailto:info@jmmsinc.com).**

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ISO 9001:2015 Registered  
Management System



*JMMS tooling engineers have extensive design experience, working with the customer's tooling engineers or as part of a turnkey manufacturing operation*



*JMMS craftsmen work with a range of CAM-based manufacturing technologies to produce high-quality, reliable tooling*



*A dedicated operation offering maintenance, repairs and modifications for molds and dies—as on-site service or with pickup and delivery from our shop*

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## DESIGN

### CADCAM Technologies

- Master Cam V9.1 Design Manufacturing Systems
- Cimatron E12 Design Manufacturing System (“cradle to grave”)
- Pro-Engineer Wildfire 3.0 Systems with Pro-Design, Pro-Sketch, Pro-Surface, Pro-Mold and Pro-Man
- AutoCAD R14 Design Systems with 2D layout capabilities
- UG NX6.0 Design Manufacturing System
- Moldflow Plastics Insight 6.1

JMMS design includes early supplier involvement, to work with your tooling engineers or as part of a turnkey manufacturing operation. We specialize in tooling design for plastic injection molding and zinc/aluminum die casting.

## MANUFACTURING

### CNC Technologies

- Wire and sinker electric discharge machining
- CNC milling & turning
- Surface grinding — horizontal and cylindrical
- Deep hole gun drilling — 1/4” to 1” bore up to 36” depth

We combine the skills and resources of our South Carolina manufacturing with established Asian toolmaking partners, offering deep experience with both plastic molds and die casting, plus “follow the sun” workflow for accelerated development and production. Whether we build in South Carolina or Asia, JMMS manufacturing gives you the single-source accountability OEMs prefer, with documented QA, on-time delivery and highly competitive pricing.

## MAINTENANCE

- Preventive service, repair and modifications
- On-site support for in-house maintenance and troubleshooting
- Pickup and delivery with JMMS truck fleet
- In-house welding, heat treating and stress relieving
- Mold spotting presses
- Scheduled service with fast turns to minimize downtime

Our dedicated maintenance operation provides preventive services, repairs and modifications to molds and dies — which includes tooling from us or other suppliers. Some JMMS mold and die services are available on-site. We also offer pickup and delivery with our own fleet, for service in our South Carolina plant. Either way, we take an ISO-registered, documented approach to extending the service life of your tooling, while ensuring the continuing quality of its output.

To learn more about our next generation approach — and how we've become the preferred tooling supplier for some of the world's leading OEMs — contact us at 864.855.0450 or [info@jmmsinc.com](mailto:info@jmmsinc.com).

